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Rhodium(II) Acetate-Catalyzed Reaction of 2-Amino-4,5-dihydro-3-furancarbonitriles with α -Diazo- β -keto Esters

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Abstract. 2-Amino-4,5-dihydro-3-furancarbonitriles (1) react with α -diazo- β -keto esters in the presence of rhodium (II) acetate to give alkyl 2*H*-pyran-2-carboxylates (2) in good yields. Benzoylation of 2 with benzoyl chloride provided alkyl

3-benzoylimino-2H-pyran-2-carboxylates (4). The formation of 2 could be explained by a mechanism involving an oxonium ylide derived from the rhodium carbenoids and 1

Rhodium(II)-catalyzed decomposition of α -diazo carbonyl compounds has become an important methodology in organic synthesis [1–5]. The reactions in which the intermediate metal-carbene participates include cyclopropanation, C–H insertion, and ylide formation. In the previous paper, we showed that 2-amino-4,5-dihydro-3thiophenecarbonitriles react with ethyl diazoacetoacetate in the presence of rhodium(II) acetate to form sulfonium ylides or 1,4-oxathiocines, and both products are heated at 140 °C to give ethyl thiopyran-6-carboxylates [6]. As a sequel to this study, we investigated the reactions of 2-amino-4,5-dihydro-3-furancarbonitriles **1** [7] with α -diazo- β -keto esters. α -Diazo- β -keto esters used in this study include ethyl diazoacetoacetate [8], methyl diazoacetoacetate [9], and ethyl diazobenzoylacetate [10].

When a mixture of 3-furancarbonitrile **1a**, ethyl diazoacetoacetate, and a catalytic amount of rhodium(II) acetate in 1,2-dichloroethane was refluxed for 1 h, the ethyl 2*H*-pyran-2-carboxylate **2a** was obtained in 82% yield (Scheme 1). The IR and ¹H NMR spectra indicated that **2a** exists in the imine form **C** rather than the enamine form **B**. The formation of **2a** is considered to proceed through the oxonium ylide **A**. Examples of the ring expansion which proceeds *via* an oxonium ylide formed by the reaction of carbene or carbenoid with cyclic ethers have been reported by West [11] and Kirmse [12].

In order to confirm the structure of **2a**, hydrolysis of **2a** with hydrochloric acid led to ethyl 3-oxo-2*H*-pyran-

2-carboxylate **3** which was identical with an authentic sample prepared by the reaction of tetrahydro-2-oxo-3-furancarbonitrile [13] with ethyl diazoacetoacetate (Scheme 2). Similarly, the reaction of 5-methyl-3-furancarbonitrile **1b** with ethyl diazoacetoacetate gave the ethyl 6-methyl-2*H*-pyran-2-carboxylate **2b** as a pale yel-low oil. The ¹H NMR spectrum of **2b** indicates that **2b** consists of approximately a 3:2 mixture of diastereo-mers. Separation of the diastereomers was attempted by column chromatography on silica gel, but was not





Scheme 2

successful. Treatment of **2b** with benzoyl chloride furnished the *N*-benzoyl derivatives (**4b** and **4b'**), which could be separated by fractional recrystallization. The mass spectra and the results of elemental analysis of **4b** and **4b'** indicate that both compounds have the same molecular composition $C_{19}H_{20}N_2O_5$. The IR and ¹H NMR spectra of **4b** are similar to those of **4b'**. In the NOESY spectra of **4b** and **4b'**, the NOE observed between 4-H and 6-H of **4b** indicates a *cis* relationship of both protones, while the absence of a NOE effect between 4-H and 6-H of **4b'** shows a *trans* relationship.

Compound **4b** was heated at 150 °C for 3 h to furnish a mixture of **4b** (38%) and **4b'** (51%). Under the same conditions, **4b'** was also converted into a mixture of **4b** (39%) and **4b'** (57%). Probably, this interconversion takes place through the intermediate enamine form **D** (Scheme 3). The rhodium(II) acetate-catalyzed reaction of 5-phenyl-3-furancarbonitrile (**1c**) with ethyl diazoacetoacetate gave ethyl 3-imino-6-phenyl-2*H*-pyran-2-carboxylate (**2c**) which was shown to be a 3:2 mixture of the diastereomers on the basis of the ¹H NMR spectrum. On benzoylation with benzoyl chloride, **2c** was converted into ethyl 3-benzoylimino-6-phenyl-2*H*-pyran-2-carboxylate (**4c**) in 85% yield as a single product. The presence of the NOE between 4-H and 6-H of **4c** suggests 4-H and 6-H to be in the *cis* configuration.

Subsequently, reactions of 1a-c with methyl diazoacetoacetate were also examined. From compound 1athe methyl 2*H*-pyran-2-carboxylate 2d was obtained in 74% yield, while 1b or 1c furnished a diastereomeric mixture of methyl 6-methyl-2*H*-pyran-2-carboxylate (2e) or methyl 6-phenyl-2*H*-pyran-2-carboxylate (2f). In a similar manner, the reaction of 1a with ethyl diazobenzoylacetate gave ethyl 2*H*-pyran-2-carboxylate 2g in 72% yield. Benzoylation of 2a,d,f,g with benzoyl chloride provided the corresponding alkyl 3-benzoylimino-2*H*-pyran-2-carboxylates 4a,d,f,g as a single product, whereas the reaction of 2e with benzoyl chloride gave a diastereomeric mixture of the *N*-benzoyl derivatives (4e and 4e'). An NOE enhancement between 4-





H and 6-H of **4e**,**f** is observed while an NOE is not evident between 4-H and 6-H of **4e'**. These findings suggest that 4-H of **4e**,**f** is *cis* to 6-H, whereas that of **4e'** is *trans* to 6-H.

Experimental

All melting points are uncorrected. IR spectra were recorded with a Jasco A-302 instrument. ¹H and ¹³C NMR spectra were measured on a Hitachi R22 (90 MHz), Jeol JNM-GX-400 (400 MHz), and Jeol JNM-A500 (500 MHz) in CDCl₃ with TMS as internal standard, δ scale; coupling constants in Hz. Mass spectra were recorded with a Jeol JMS-D300, 70 eV.

Reactions of 2-Amino-4,5-dihydro-3-furancarbonitriles (1) with α -Diazo- β -keto Esters (General Procedure)

A mixture of 1 (20 mmol), α -diazo- β -keto ester (22 mmol), and Rh₂(OAc)₄ (0.05 g) in 1,2-dichloroethane (40 ml) was refluxed for 1 h. The solvent was removed, and the residue was chromatographed on silica gel with CH₂Cl₂/acetone (4:1) as eluent, to afford **2**.

Ethyl 2-Acetyl-4-cyanotetrahydro-3-imino-2H-pyran-2-carboxylate (2a)

From 2-amino-4,5-dihydro-3-furancarbonitrile (2.20 g, 20 mmol) and ethyl diazoacetoacetate (3.43 g, 22 mmol). Yield 3.92 g (82%), pale yellow oil. – IR (neat): $v/cm^{-1} = 3410$ (NH), 2250 (C=N), 1735 (sh), 1720 (C=O). – ¹H NMR (90 MHz): δ /ppm = 1.40 (t, *J* = 7 Hz, 3H, OCH₂CH₃), 2.30–2.60 (br., 1H, NH), 2.35 (dt, *J* = 7/9 Hz, 2H, 5-H), 2.66 (s, 3H, COCH₃), 3.87 (t, *J* = 7 Hz, 2H, 6-H), 4.40 (t, *J* = 9 Hz, 1H, 4-H), 4.38 (q, *J* = 7 Hz, 2 H, OCH₂CH₃). – MS (EI) *m*/z (%): 238 (48) [M⁺]. C₁₁H₁₄N₂O₄ Calcd.: C 55.46 H 5.92 N 11.76 (238.2) Found: C 55.62 H 5.95 N 11.70.

Ethyl 2-Acetyl-4-cyanotetrahydro-3-imino-6-methyl-2Hpyran-2-carboxylate (**2b**)

From 2-amino-4,5-dihydro-5-methyl-3-furancarbonitrile (2.48 g, 20 mmol) and ethyl diazoacetoacetate (3.43 g, 22 mmol). Yield 4.43 g (88%), pale yellow oil. – IR (neat): $\nu/cm^{-1} = 3480$ (NH), 2245 (C=N), 1738 (sh), 1722 (C=O). – ¹H NMR (90 MHz): δ /ppm = 1.26 (d, *J* = 6.5 Hz, 1.2H, CH₃), 1.30 (d, *J* = 6.5 Hz, 1.8H, CH₃), 1.40 (t, *J* = 7 Hz, 3H, OCH₂CH₃), 2.00–2.45 (m, 3H, NH/ 5-H), 2.65 (s, 3H, COCH₃), 4.00–4.50 (m, 2H, 4-H/6-H), 4.38 (q, *J* = 7 Hz, 2H, OCH₂CH₃). C₁₂H₁₆N₂O₄ Calcd.: C 57.13 H 6.39 N 11.10

(252.3) Found: C 57.39 H 6.39 N 10.95.

Ethyl 2-Acetyl-4-cyanotetrahydro-3-imino-6-phenyl-2H-pyran-2-carboxylate (2c)

From 2-amino-4,5-dihydro-5-phenyl-3-furancarbonitrile (3.72 g, 20 mmol) and ethyl diazoacetoacetate (3.43 g, 22 mmol). Yield 5.03 g (80%), pale yellow oil. – IR (neat): $\nu/cm^{-1} = 3480$ (NH), 2245 (C=N), 1735 (sh), 1720 (C=O). – ¹H NMR (90 MHz): δ /ppm = 1.36 (t, J = 7 Hz, 3H, OCH₂CH₃), 2.43 (t, J = 6.5 Hz, 2H, 5-H), 2.50–2.85 (br., 1H, NH), 2.61 (s, 1.8H, COCH₃), 2.64 (s, 1.2H, COCH₃), 4.36 (q, J = 7 Hz, 2 H, OCH₂CH₃), 4.53 (t, J = 6.5 Hz, 1H, 4-H), 4.79 (t, J = 6.5 Hz, 0.4H, 6-H), 5.00 (t, J = 6.5 Hz, 0.6H, 6-H), 7.35 (s, 5H, aryl). C₁₇H₁₈N₂O₄ Calcd.: C 64.96 H 5.77 N 8.91

(314.3) Found: C 64.98 H 5.81 N 8.71.

Methyl 2-Acetyl-4-cyanotetrahydro-3-imino-2H-pyran-2-carboxylate (**2d**)

From 2-amino-4,5-dihydro-3-furancarbonitrile (2.20 g, 20 mmol) and methyl diazoacetoacetate (3.12 g, 22 mmol). Yield 3.32 g (74%), pale yellow oil. – IR (neat): $v/cm^{-1} = 3420$ (NH), 2255 (C=N), 1740 (sh), 1720 (C=O). – ¹H NMR (90 MHz): δ /ppm = 2.20–2.50 (br., 1H, NH), 2.33 (dt, *J* = 6/7 Hz, 2H, 5-H), 2.65 (s, 3H, COCH₃), 3.86 (t, *J* = 6 Hz, 2H, 6-H), 3.92 (s, 3H, OCH₃), 4.40 (t, *J* = 7 Hz, 1H, 4-H). – MS (EI) *m*/z (%): 224 (79) [M⁺]. C₁₀H₁₂N₂O₄ Calcd.: C 53.57 H 5.39 N 12.49 (224.2) Found: C 53.82 H 5.59 N 12.24.

Methyl 2-Acetyl-4-cyanotetrahydro-3-imino-6-methyl-2Hpyran-2-carboxylate (2e)

From 2-amino-4,5-dihydro-5-methyl-3-furancarbonitrile (2.48 g, 20 mmol) and methyl diazoacetoacetate (3.12 g, 22 mmol). Yield 3.90 g (82%), pale yellow oil. – IR (neat): $\nu/cm^{-1} = 3460$ (NH), 2260 (C=N), 1740 (sh), 1725 (C=O). – ¹H NMR (90 MHz): $\partial/ppm = 1.26$ (d, J = 6 Hz, 1.2H, CH₃), 1.31 (d, J = 6 Hz, 1.8H, CH₃),

 $1.85-2.45 \text{ (m, 4H, NH/5-H/6-H)}, 2.66 \text{ (s, 3H, COCH}_3\text{)}, 3.94 \text{ (s, 3H, OCH}_3\text{)}, 4.37 \text{ (t, } J = 6 \text{ Hz}, 0.6\text{H}, 4\text{-H}\text{)}, 4.49 \text{ (t, } J = 6 \text{ Hz}, 0.4\text{H}, 4\text{-H}\text{)}, - \text{MS} \text{ (EI) } m/z \text{ (\%): } 238 \text{ (61) [M^+]}.$ $C_{11}H_{14}N_2O_4 \quad \text{Calcd.: } C 55.46 \quad \text{H} 5.92 \quad \text{N} 11.76$

(238.2) Found: C 55.29 H 6.07 N 11.52.

Methyl 2-Acetyl-4-cyanotetrahydro-3-imino-6-phenyl-2Hpyran-2-carboxylate (**2f**)

From 2-amino-4,5-dihydro-5-phenyl-3-furancarbonitrile (3.72 g, 20 mmol) and methyl diazoacetoacetate (3.12 g, 22 mmol). Yield 4.65 g (78%), pale yellow oil. – IR (neat): $v/cm^{-1} = 3480$ (NH), 2255 (C=N), 1740 (sh), 1720 (C=O). – ¹H NMR (90 MHz): δ /ppm = 2.15–2.80 (m, 3H, NH/5-H), 2.61 (s, 1.8H, COCH₃), 2.63 (s, 1.2H, COCH₃), 3.88 (s, 1.8H, OCH₃), 3.90 (s, 1.2H, OCH₃), 4.23 (t, *J* = 8 Hz, 0.4H, 4-H), 4.52 (dd, *J* = 8/11 Hz, 0.6H, 4-H), 4.77 (t, *J* = 8 Hz, 0.4H, 6-H), 5.00 (dd, *J* = 7.5/10 Hz, 0.6H, 6-H), 7.33 (s, 5 H, aryl). – MS (EI) *m*/z (%): 300 (18) [M⁺].

Ethyl 2-Benzoyl-4-cyanotetrahydro-3-imino-2H-pyran-2-carboxylate (**2g**)

From 2-amino-4,5-dihydro-3-furancarbonitrile (2.20 g, 20 mmol) and ethyl diazobenzoylacetate (4.80 g, 22 mmol). Yield 4.29 g (72%), pale yellow oil. – IR (neat): $v/cm^{-1} = 3440$ (NH), 2260 (C=N), 1740 (sh), 1720 (C=O). – ¹H NMR (90 MHz): δ /ppm = 1.38 (t, *J* = 7 Hz, 3H, OCH₂CH₃), 2.25–2.55 (m, 2H, 5-H), 3.88 (t, *J* = 6 Hz, 2H, 6-H), 4.41 (q, *J* = 7 Hz, 2H, OCH₂CH₃), 4.55 (t, *J* = 7 Hz, 1H, 4-H), 4.65 (s, 1H, NH), 7.35–7.60 (m, 3H, aryl), 7.85–8.15 (m, 2H, aryl).

 $\begin{array}{cccc} C_{16}H_{16}N_2O_4 & Calcd.: \ C\ 63.99 & H\ 5.37 & N\ 9.33 \\ (300.3) & Found: \ C\ 63.94 & H\ 5.48 & N\ 9.12. \end{array}$

Preparation of Ethyl 2-Acetyl-4-cyanotetrahydro-3-oxo-2H-pyran-2-carboxylate (3)

Procedure A : A mixture of **2a** (3.41 g, 14 mmol) and conc. HCl (5 ml) in EtOH (15 ml) was heated at 50 °C with stirring for 4 h. The solvent was removed, and H₂O was added to the residue. The mixture was extracted with CH₂Cl₂. The extract was washed with H₂O and dried with Na₂SO₄, and concentrated. The residue was purified by column chromatography on silica gel with CH₂Cl₂/acetone (4:1) as eluent to give **3** (1.24 g, 36%).

Procedure B: A mixture of tetrahydro-2-*oxo*-3-furan-carbonitrile (2.22 g, 20 mmol), ethyl diazoacetoacetate (6.24 g, 40 mmol), and $Rh_2(OAc)_4$ (0.10 g) in C_6H_5F (30 ml) was heated at 50 °C with stirring for 15 min. The solvent was removed, and the residue was chromatographed on silica gel with $CH_2Cl_2/$ acetone (4:1) as eluent to afford **3** (0.45 g, 9%).

Colorless columns; *m.p.* 78–79 °C (Et₂O/petroleum ether). – IR (KBr): $\nu/cm^{-1} = 1760, 1735 cm^{-1} (C=O). - {}^{1}H NMR (90 MHz):$ $\delta/ppm = 1.37 (t, J = 7.5 Hz, 3H, OCH_2CH_3), 2.62 (s, 3H, COCH_3), 2.55–3.10 (m, 2H, 5-H), 4.05 (t, J = 10 Hz, 1H, 4-H), 4.38 (q, J = 7.5 Hz, 2H, OCH_2CH_3), 4.30–4.70 (m, 2H, 6-H). - {}^{13}C NMR (125.65 MHz) 12.0, 14.3, 27.6, 39.9, 61.0, 67.1, 128.1 (C=N), 156.7, 157.3 (C=O), 161.9 (C=O), 172.4 (C=O). – MS (EI)$ *m/z*(%): 239 (23) [M⁺].

 $\begin{array}{cccc} C_{11}H_{13}NO_5 & Calcd.: C 55.23 & H 5.48 & N 5.86 \\ (239.2) & Found: C 55.33 & H 5.55 & N 5.96. \end{array}$

Reactions of Alkyl 3-Imino-2*H*-pyran-2-carboxylates (2) with Benzoyl Chloride: Synthesis of Alkyl 3-Benzoylimino-2*H*pyran-2-carboxylates (4) (General Procedures)

Procedure A: To an ice-cooled and stirred solution of **2a,c,d,f,g** (5 mmol) in pyridine (3 ml) benzoyl chloride (0.78 g, 5.5 mmol) was added. The mixture was stirred at 80 °C for 3 h. The solvent was removed, and H₂O was added to the residue. The mixture was extracted with CH₂Cl₂. The extract was washed with H₂O and dried with Na₂SO₄, and concentrated. The solvent was evaporated, and the residue was purified by column chromatography on silica gel with CH₂Cl₂ as eluent. Yields **4a** (0.98 g, 57%), **4c** (1.78 g, 85%), **4d** (1.32 g, 80%), **4f** (1.80 g, 89%), and **4g** (1.52 g, 75%).

Procedure B: From **2b** (1.26 g, 5 mmol) and benzoyl chloride (0.78 g, 5.5 mmol) as described for *procedure A*. Fractional recrystallization from CH₂Cl₂/petroleum ether gave colorless needles (**4b**, 0.49 g, 28%) and colorless prisms (**4b**', 0.91 g, 51%). –The analogous treatment of **2e** (1.19g, 5mmol) afforded colorless needles (**4e**, 0.60 g, 35%) and colorless prisms (**4e**', 0.91 g, 53%).

Ethyl 2-Acetyl-3-benzoylimino-4-cyanotetrahydro-2H-pyran-2-carboxylate (**4a**)

From **2a** (1.19 g, 5 mmol). Colorless prisms; *m.p.* 59–61 °C (Et₂O/petroleum ether). – IR (KBr): $\nu/cm^{-1} = 2240$ (C=N), 1720, 1620 (C=O). – ¹H NMR (400 MHz): $\partial/ppm = 1.38$ (t, J = 7 Hz, 3H, OCH₂CH₃), 2.57 (s, 3H, COCH₃), 2.56–2.65 (m, 2H, 5-H), 4.35 (t, J = 6 Hz, 1H, 4-H), 4.37 (q, J = 7 Hz, 2H, OCH₂CH₃), 4.50–4.58 (m, 2H, 6-H), 7.41–7.45 (m, 2H, aryl), 7.55–7.59 (m, 1H, aryl), 7.97–8.00 (m, 2H, aryl). – MS (EI) *m/z* (%): 342 (0.9) [M⁺]. C₁₈H₁₈N₂O₅ Calcd.: C 63.15 H 5.30 N 8.18 (342.4) Found: C 63.09 H 5.34 N 8.14.

Ethyl cis-2-Acetyl-3-benzoylimino-4-cyanotetrahydro-6-methyl-2H-pyran-2-carboxylate (**4b**)

 $\begin{array}{l} m.p.\,87-88\ ^\circ C.\,-IR\ (KBr):\ \nu/cm^{-1}\,2245\ (C=N),\ 1720,\ 1620\ (C=O).\\ -\ ^1H\ NMR\ (400\ MHz):\ 1.38\ (t,J=6.5\ Hz,\ 3H,\ OCH_2C\underline{H}_3),\ 1.46\\ (d,J=5.5\ Hz,\ 3H,\ CH_3),\ 2.47\ (s,\ 3H,\ COCH_3),\ 2.51-2.63\ (m,\ 2H,\ 5-H),\ 4.26\ (t,J=7\ Hz,\ 1H,\ 4-H),\ 4.36\ (q,J=6.5\ Hz,\ 2H,\ OC\underline{H}_2CH_3),\ 5.24-5.29\ (m,\ 1H,\ 6-H),\ 7.40-7.44\ (m,\ 2H,\ aryl),\ 7.54-7.58\ (m,\ 1H,\ aryl),\ 7.95-7.97\ (m,\ 2H,\ aryl).\ -\ MS\ (FAB):\ m/z\ (\%):\ 357\\ (100)\ [M^++H].\end{array}$

Ethyl trans-2-Acetyl-3-benzoylimino-4-cyanotetrahydro-6-methyl-2H-pyran-2-carboxylate (**4b'**)

m.p. $121-123 \,^{\circ}$ C. – IR (KBr): *v/*cm⁻¹ = $2245 \,$ (C=N), 1725, 1625 (C=O). – ¹H NMR (400 MHz): δ /ppm = $1.38 \,$ (t, $J = 7 \,$ Hz, 3H, OCH₂CH₃), $1.46 \,$ (d, $J = 6 \,$ Hz, 3H, CH₃), $2.43-2.60 \,$ (m, 2H, 5-H), 2.57 (s, 3H, COCH₃), $4.26 \,$ (dd, $J = 7/11 \,$ Hz, 1H, 4-H), $4.36 \,$ (q, $J = 7 \,$ Hz, 2H, OCH₂CH₃), $5.36-5.41 \,$ (m, 1H, 6-H), $7.41-7.45 \,$ (m, 2H, aryl), $7.55-7.59 \,$ (m, 1H, aryl), $7.95-8.00 \,$ (m, 2H, aryl). – MS (FAB) *m/z* (%): 357 (100) [M⁺ + H].

Ethyl 2-Acetyl-3-benzoylimino-4-cyanotetrahydro-6-phenyl-2H-pyran-2-carboxylate (**4c**)

From 2c (1.57 g, 5 mmol). Colorless prisms; m.p. 143-145 °C

(CH₂Cl₂/petroleum ether). – IR (KBr): ν /cm⁻¹ = 2240 (C≡N), 1730, 1715, 1600 (C=O). –¹H NMR (500 MHz): δ /ppm = 1.37 (t, J = 7 Hz, 3H, OCH₂CH₃), 2.58 (s, 3H, COCH₃), 2.60–2.90 (m, 2H, 5-H), 4.30 (dd, J = 7.5/12 Hz, 1H, 4-H), 4.38 (q, J = 7 Hz, 2H, OCH₂CH₃), 6.25 (dd, J = 4.5/10.5 Hz, 1H, 6-H), 7.30–7.70 (m, 8H, aryl), 7.95–8.15 (m, 2H, aryl). – MS (FAB) m/z (%): 419 (18) [M⁺+H].

Methyl 2-Acetyl-3-benzoylimino-4-cyanotetrahydro-2Hpyran-2-carboxylate (**4d**)

From **2d** (1.12 g, 5 mmol). Colorless needles; *m.p.* 99–100 °C (CH₂Cl₂/petroleum ether). – IR (KBr): $\nu/cm^{-1} = 2245$ (C \equiv N), 1730 (sh), 1720, 1618 (C=O). –¹H NMR (90 MHz) δ /ppm = 2.58 (s, 3H, COCH₃), 2.60 (dt, *J* = 5.5/7 Hz, 2H, 5-H), 3.90 (s, 3H, OCH₃), 4.35 (t, *J* = 7 Hz, 1H, 4-H), 4.55 (t, *J* = 5.5 Hz, 2H, 6-H), 7.30–7.70 (m, 3H, aryl), 7.90–8.10 (m, 2H, aryl). – MS (EI) *m/z* (%): 328 (0.1) [M⁺].

Methyl cis-2-Acetyl-3-benzoylimino-4-cyanotetrahydro-6methyl-2H-pyran-2-carboxylate (**4e**)

m.p. 84–86 °C. – IR (KBr): $\nu/cm^{-1} = 2250$ (C=N), 1725, 1626 (C=O). – ¹H NMR (500 MHz) δ /ppm = 1.44 (d, *J* = 6.5 Hz, 3H, CH₃), 2.47 (s, 3H, COCH₃), 2.50–2.65 (m, 2H, 5-H), 3.90 (s, 3H, OCH₃), 4.28 (t, *J* = 7 Hz, 1H, 4-H), 5.16–5.45 (m, 1H, 6-H), 7.30–7.70 (m, 3H, aryl), 7.85–8.10 (m, 2H, aryl). – MS (EI) *m/z* (%): 342 (0.2) [M⁺].

 $\begin{array}{cccc} C_{18}H_{18}N_2O_5 & Calcd.: & C63.15 & H5.30 & N8.18 \\ (342.4) & Found: & C63.33 & H5.40 & N8.21. \end{array}$

Methyl trans-2-Acetyl-3-benzoylimino-4-cyanotetrahydro-6-methyl-2H-pyran-2-carboxylate (**4e**')

m.p. 107–108 °C. – IR (KBr): $\nu/cm^{-1} = 2250$ (C=N), 1726, 1626 (C=O). – ¹H NMR (500 MHz) δ /ppm = 1.43 (d, J = 6.5 Hz, 3H, CH₃), 2.40–2.65 (m, 2H, 5-H), 2.57 (s, 3H, COCH₃), 3.90 (s, 3H, OCH₃), 4.28 (dd, J = 8/11 Hz, 1H, 4-H), 5.20–5.50 (m, 1H, 6-H), 7.30–7.65 (m, 3H, aryl), 7.90–8.10 (m, 2H, aryl). – MS (EI) *m/z* (%): 342 (0.1) [M⁺].

Methyl 2-Acetyl-3-benzoylimino-4-cyanotetrahydro-6-phenyl-2H-pyran-2-carboxylate (**4f**)

From **2f** (1.50 g, 5 mmol). Colorless prisms; *m.p.* 129–131 °C (CH₂Cl₂/petroleum ether). – IR (KBr): $\nu/cm^{-1} = 2250$ (C \equiv N), 1735, 1725, 1603 (C=O). –¹H NMR (500 MHz) δ /ppm = 2.57 (s, 3H, COCH₃), 2.65–3.05 (m, 2H, 5-H), 3.91 (s, 3H, OCH₃), 4.28 (dd, *J* = 7/10 Hz, 1H, 4-H), 6.25 (dd, *J* = 4.5/8 Hz, 1H, 6-H), 7.30–7.60 (m, 8H, aryl), 8.00–8.15 (m, 2H, aryl). – MS (FAB) *m/z* (%): 405 (14) [M⁺+H].

Ethyl 2-Benzoyl-3-benzoylimino-4-cyanotetrahydro-2Hpyran-2-carboxylate (**4g**)

From **2g** (1.50 g, 5 mmol). Colorless columns; *m.p.* 68–70 °C (Et₂O/petroleum ether). – IR (KBr): $\nu/cm^{-1} = 2250$ (C=N), 1728, 1716 (sh), 1602 (C=O). – ¹H NMR (500 MHz): δ /ppm = 1.38 (t,

 $\begin{array}{ll} J=6~\text{Hz},~3\text{H},~\text{OCH}_2\text{C}\underline{\text{H}}_3),~2.62-2.75~(\text{m},~2\text{H},~5\text{-H}),~4.40~(\text{q},~J=6~\text{Hz},~2\text{H},~\text{OC}\underline{\text{H}}_2\text{C}\text{H}_3),~4.44~(\text{dd},~J=7/9~\text{Hz},~1\text{H},~4\text{-H}),~4.54-4.64~(\text{m},~2\text{H},~6\text{-H}),~7.38-7.56~(\text{m},~6\text{H},~\text{aryl}),~7.96-8.00~(\text{m},~4\text{H},~\text{aryl}).\\ \text{C}_{23}\text{H}_{20}\text{N}_2\text{O}_5~\text{Calcd.:}~\text{C}~68.31~\text{H}~4.98~\text{N}~6.93~(404.4)~\text{Found:}~\text{C}~68.49~\text{H}~5.04~\text{N}~6.93. \end{array}$

Isomerization of 4b or 4b'

Compound **4b** (1.00 g) was heated at 150 °C for 3h. The crude products were recrystallized from CH_2Cl_2 /petroleum ether to give **4b** (0.38 g, 38%) as colorless needles and **4b'** (0.51 g, 51%) as colorless prisms. – The analogous treatment of **4b'** (1.00g) gave a mixture of **4b** (0.39 g, 39%) and **4b'** (0.57 g, 57%).

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